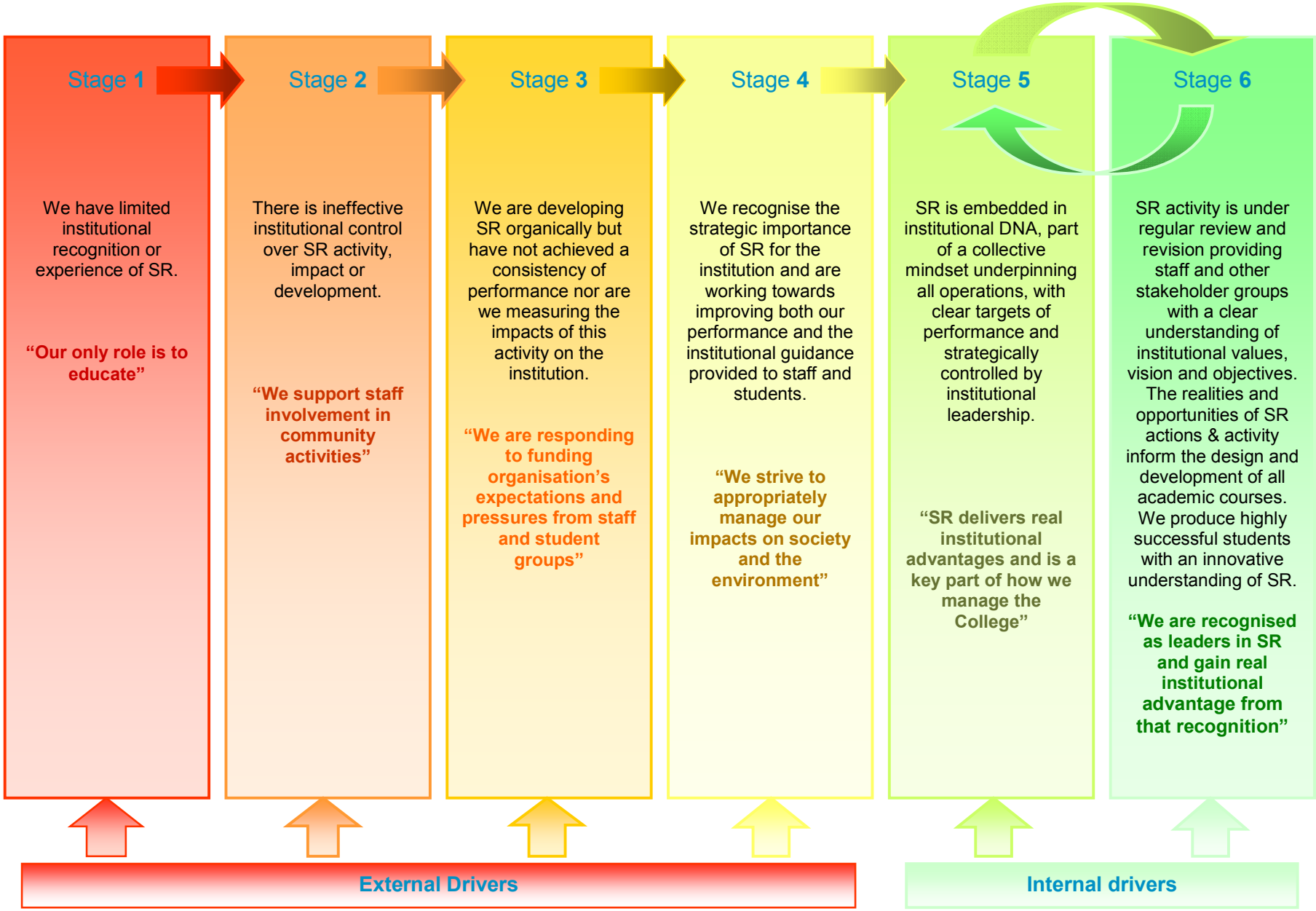
Sustainability Insight **Social Responsibility** Lifecycle



©Sustainability Insight 2009